

Educational Package Ventilation

Lecture 1 : Typical ventilation design concepts and strategies

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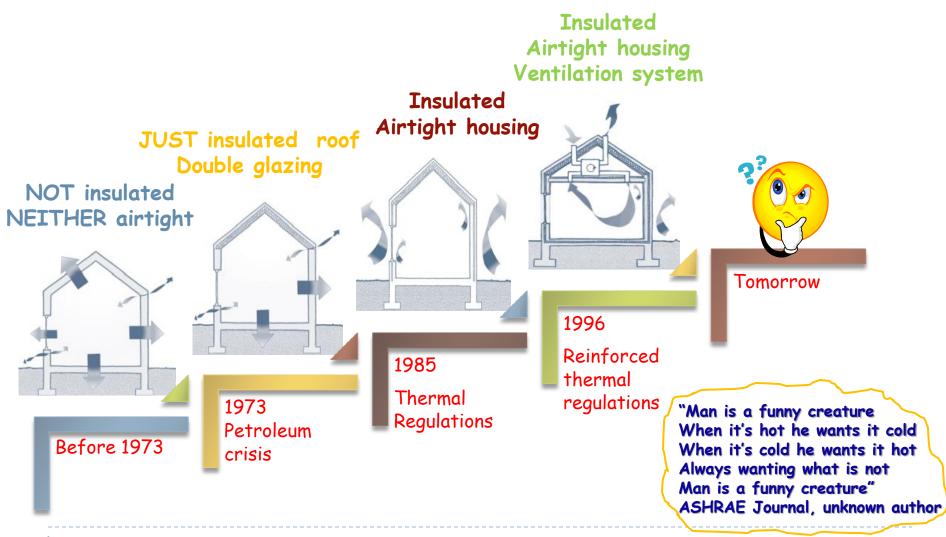


- Ventilation background
- Why ventilate?
- Two ways of building ventilation
- X Ventilation and Air Quality
- * Insulation, Air tightness and Ventilation
- The two natural mechanisms of ventilation
- Three-pronged recommended strategy for ventilation
- Energy impact of ventilation
- * Evaluation of required ventilation rate



EUROPE

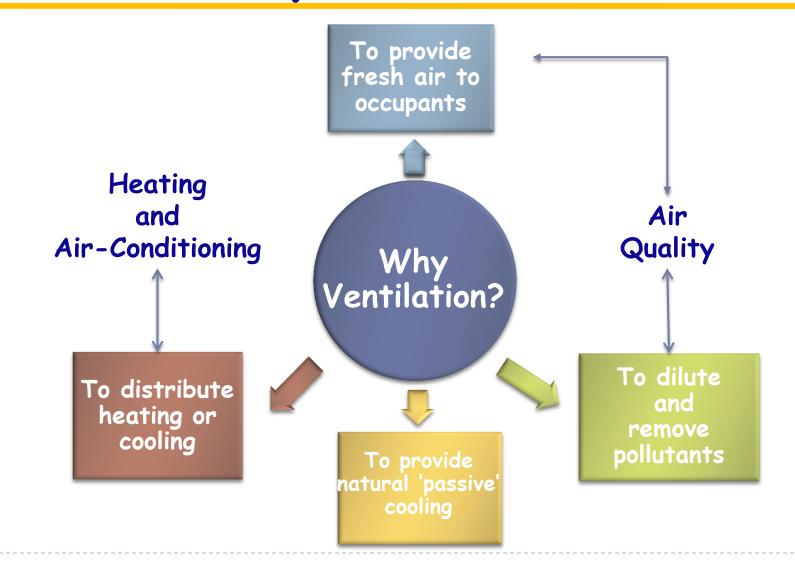
Ventilation background







Why ventilate?

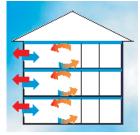




TWO ways of building ventilation

Natural ventilation

Mechanical ventilation



Single sided ventilation

 supply and extraction through the same openings

- •openings ~4% of floor area
- ·less efficient
- internal door remain closed

Cross ventilation

•supply and extraction at the same level in the building

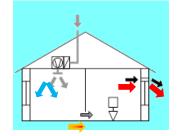
good result when wind exists

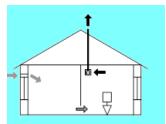
 internal doors opened or equipped with ventilation grilles

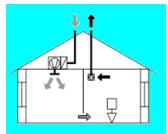
Stack ventilation

•air supply through louvers and extracted through chimneys

wind not needed







Mechanical supply ventilation

•a fan supplies air to spaces

 ventilation openings in building's envelope are used for extraction

•usually used where high ventilation rates are needed and air has to be heated before entering the room

Mechanical extract ventilation

•a fan draws air from spaces

•fresh outdoor air enters into rooms either through the leakage routes of building envelope or through ventilation openings in the building envelope

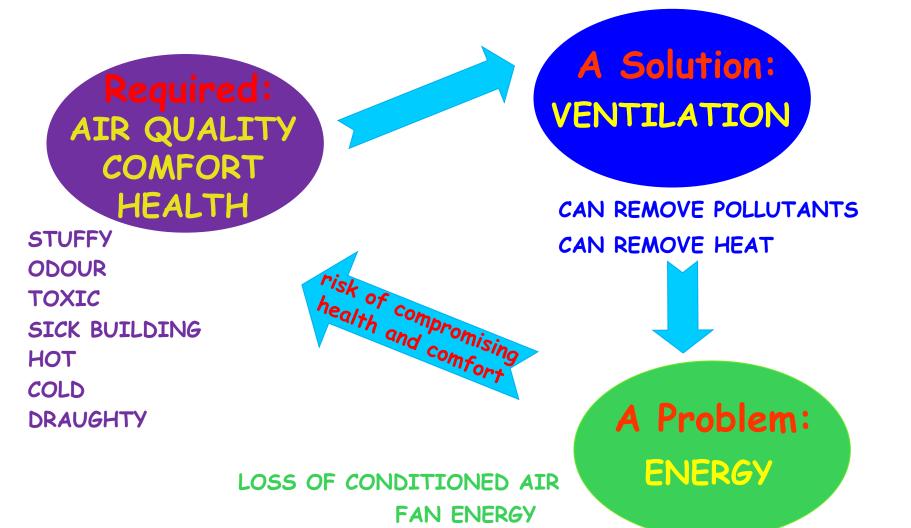
Mechanical extract & supply ventilation

a balanced ventilation system

 $\boldsymbol{\cdot} it$ must always include a supply and a return air fan

•an air heater is almost always installed in the supply air side

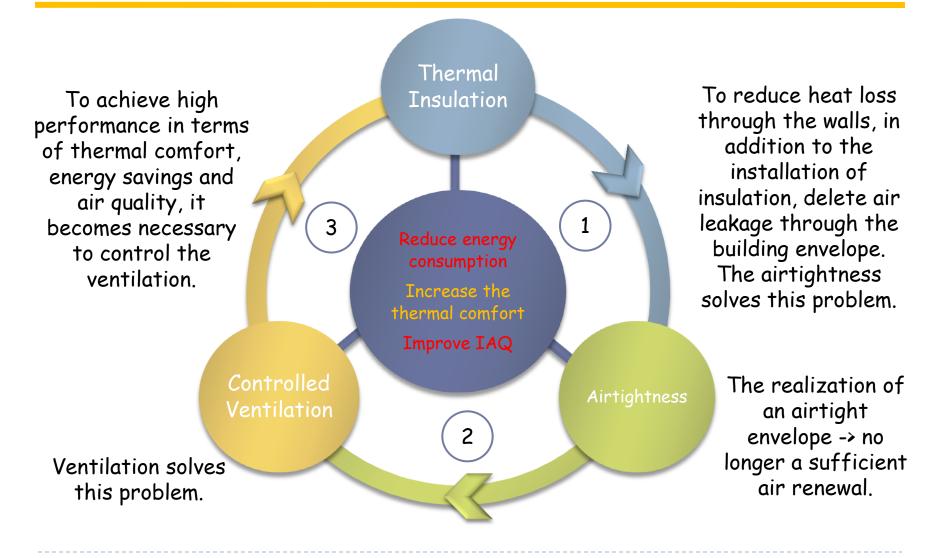
Ventilation and Air Quality



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Insulation, Airtightness and Ventilation









The objective of a good ventilation strategy is to ensure a balance between energy efficiency and indoor air quality. "build tight - ventilate right"

In other words:

- Minimize the amount of air leakage through the building envelope
- Install a controlled ventilation system to provide the necessary level of ventilation where and when necessary.

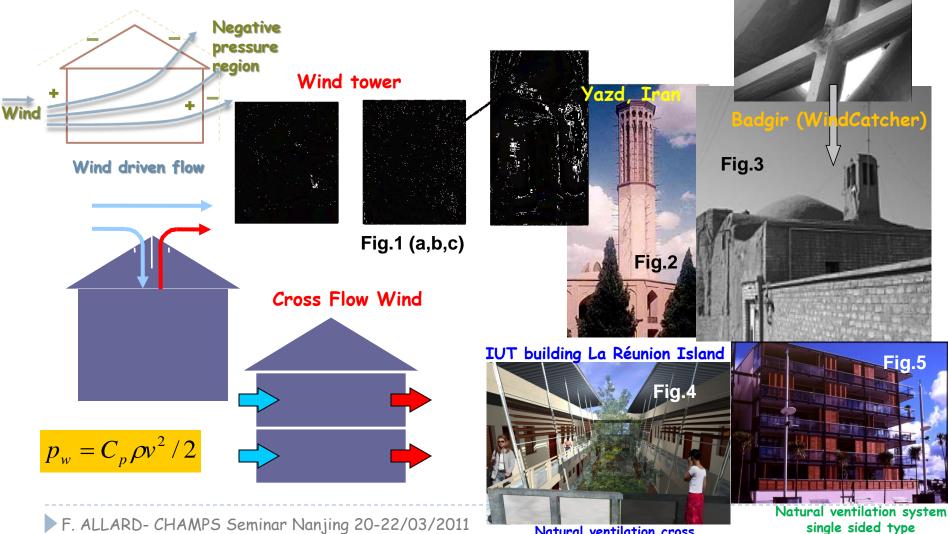
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UROP

tropical climate

The two natural mechanisms of ventilation

1. Wind Driven Ventilation

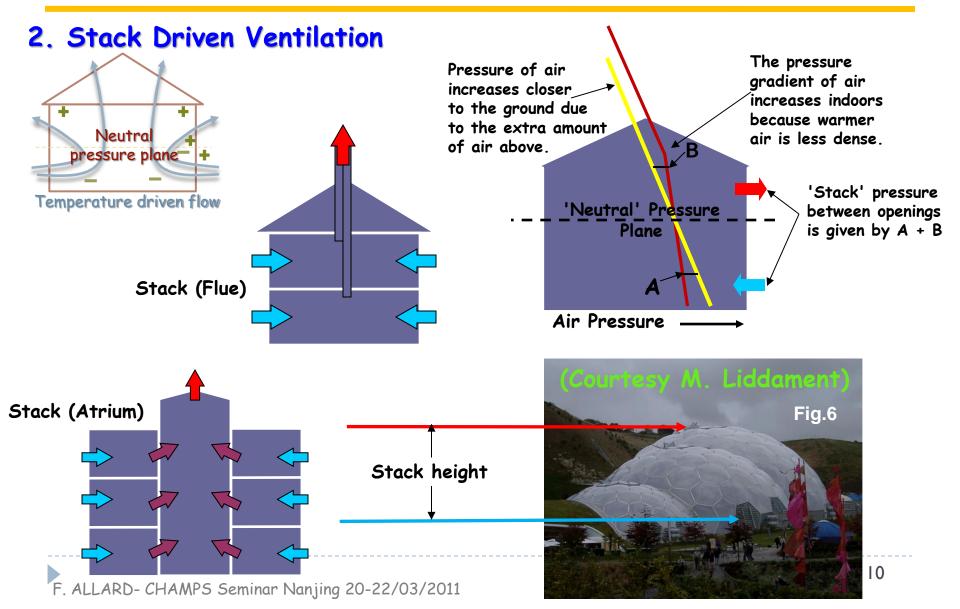


Natural ventilation cross tropical climate

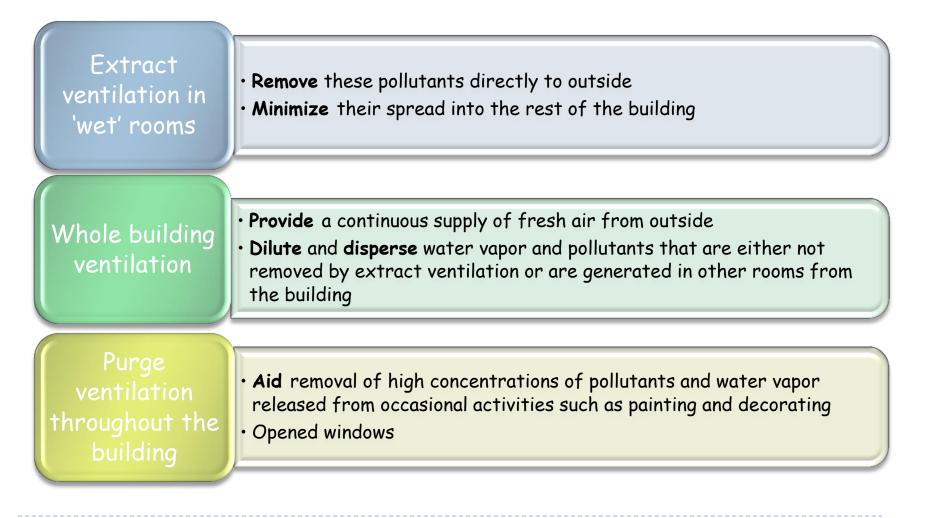
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ROP

The two natural mechanisms of ventilation



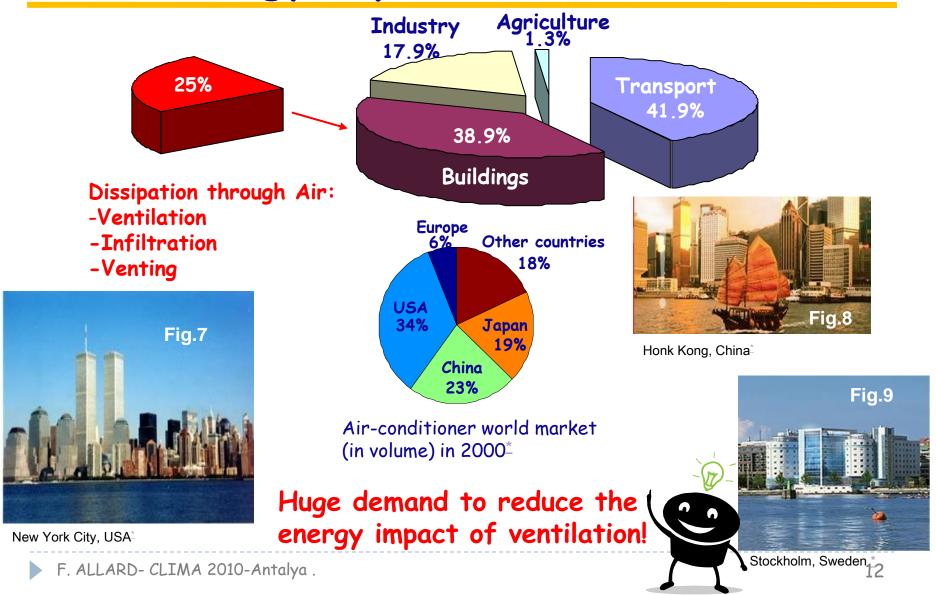




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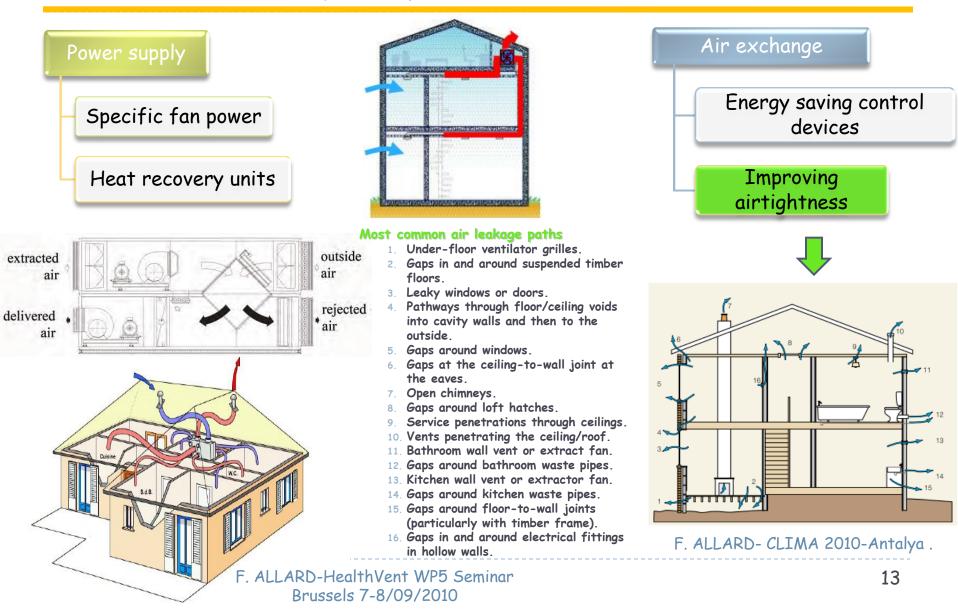
Energy impact of ventilation



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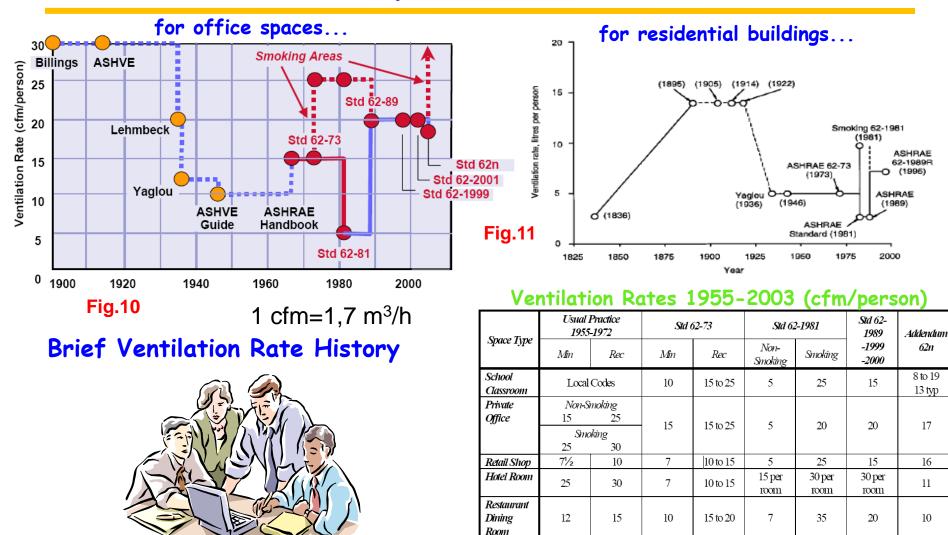
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Energy impact of ventilation



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Evaluation of required ventilation rate



Absolute

Minimum

Non-Smoking

5

Smoking

25

15

or IAO

Procedure

5

Fig.12

5

History And Background of Ventilation Rates, Kansas City Seminar 4 June 29, 2003; Fred Kohloss Consulting Engineer, Honolulu, Hawaii



F. ALLARD - "Natural Ventilation in Buildings", James & James London NW1 3ER UK

C. Ghiaus, F. Allard, Y. Mansouri, J. Axley, Natural ventilation in urban context

HEALTHVENT HEALTH-BASED VENTILATION GUIDELINES FOR EUROPE, WORK PACKAGE 5, EXISTING BUILDINGS, BUILDING CODES, VENTILATION STANDARDS AND VENTILATION IN EUROPE FINAL DRAFT REPORT, Coordination of work: Olli Seppänen, Secretary General of REHVA, Project group: Nejc Brelih, Guillaume Goeders, Andrei Litiu

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lecture F. Allard, "AERAULIQUE DES BATIMENTS"

- F. ALLARD- CHAMPS Seminar Nanjing 20-22/03/2011
- F. ALLARD- CLIMA 2010-Antalya
- F. ALLARD-HealthVent WP5 Seminar, Brussels 7-8/09/2010

History And Background of Ventilation Rates, *Kansas City Seminar 4, June 29, 2003;* Fred Kohloss Consulting Engineer, Honolulu, Hawaii



Educational Package Ventilation

Lecture 2 : Natural ventilation

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@BRE Office Building, Watford, UK;

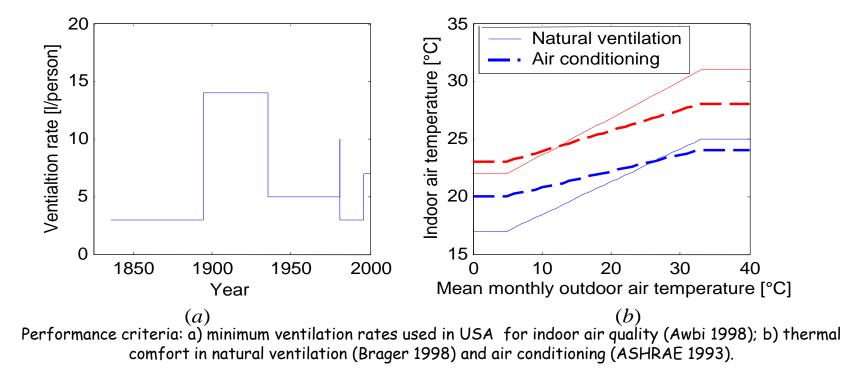


***** Role of ventilation

to maintain acceptable levels of oxygen in air and to remove odours, moisture, and internal pollutants;

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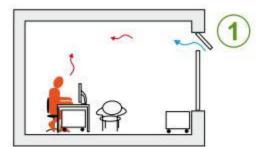
it may also remove excess heat by direct cooling or by using the building thermal mass;



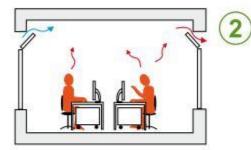
Source: Natural ventilation: principles, solutions and tools; Cristian Ghiaus, Francis Allard, James Axley, Claude-Alain Roulet

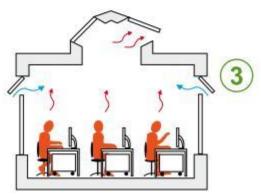
🔆 Bases of

- + attractive because it is seen as a cost effective alternative to conventional mechanical ventilation with air conditioning;
- + steady improvements in design, material and control methods means that the range of buildings in which this approach is applicable continues to grow;
- + in practice natural ventilation is most suited to buildings located in mild to moderate climates away from inner city locations;
- natural ventilation is the use of wind and temperature differences to create airflows in and through buildings;
- these airflows may be used both for ventilation air and for passive cooling strategies;
- natural ventilation is often strongly preferred by building occupants, especially if they have some control over it, as with operable windows.



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🔆 Bases of

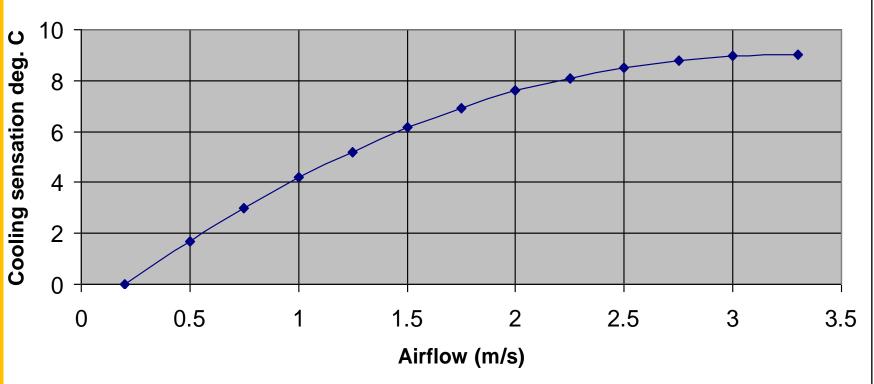
Subject to climate and outside noise and pollution constraints, typical building types include:

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- Dwellings (individual and apartments);
- Small to medium sized offices;
- Schools;
- Small to medium retail premises;
- Recreational buildings;
- Warehouses;
- Industrial premises.
- Specialised natural ventilation may be applicable to a wider range of climatic conditions and buildings examples are included in the accompanying resource module.

Natural ventilation principles





In a mild summer, natural ventilation can reduce the apparent temperature (e.g.up to 6°C at an airflow of 1.5 m/s or so)

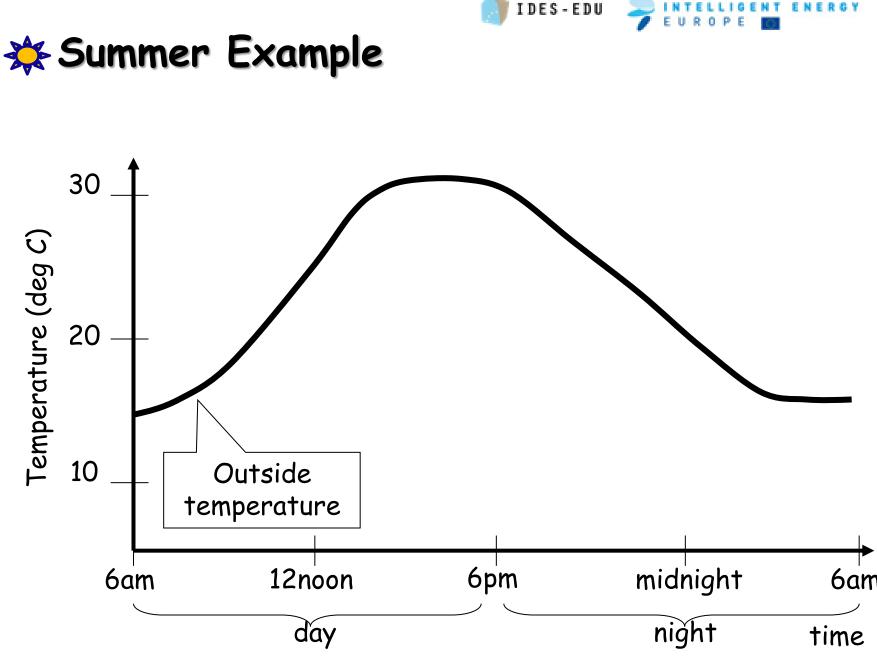
Source: Natural Ventilation in Buildings, Tony Rofail, NEERG seminar, 31 Aug 2006, Windtech Consultants

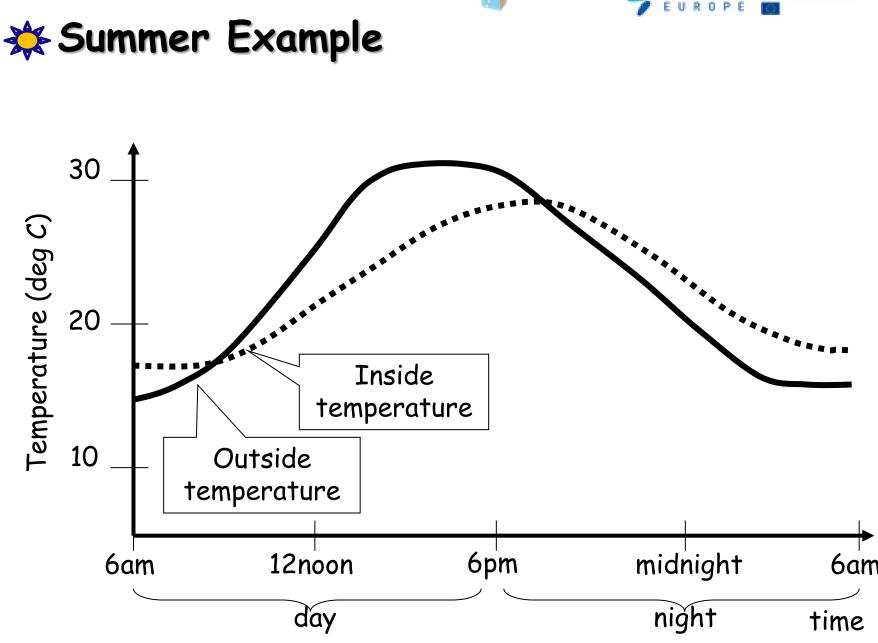


***** Effect of Air Movement on Occupants

Air Velocity	Probable Impact
Up to 0.25 m/s	Unnoticed
0.25 to 0.5 m/s	Pleasant
0.5 to 1 m/s	Generally pleasant, but causes a constant awareness of air movement
1 to 1.5 m/s	From slightly drafty to annoyingly drafty
Above 1.5 m/s	Requires corrective measures if work and health are to be kept in high

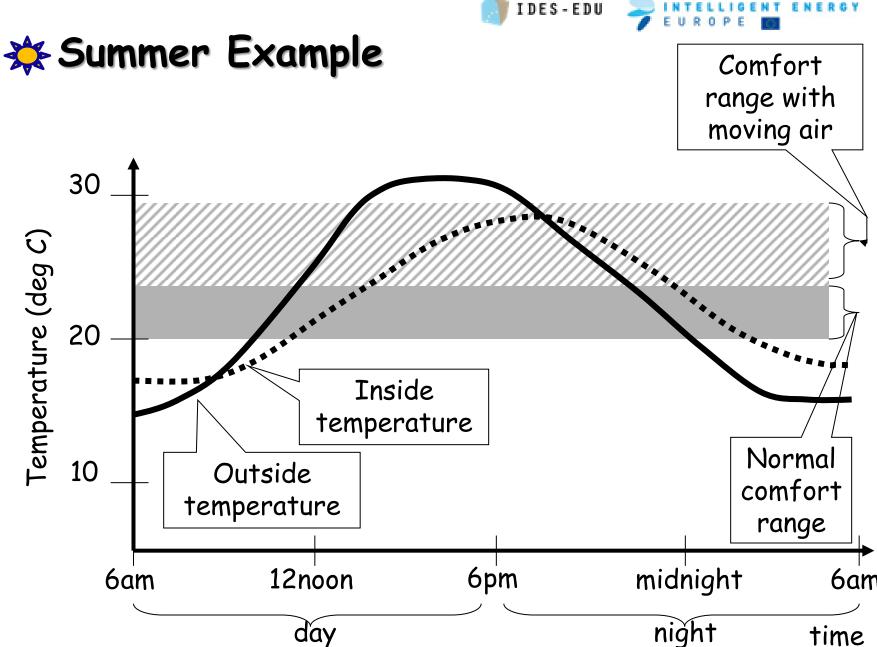
Source: Victor Olgyay, Design with Climate, Princeton University Press, 1963

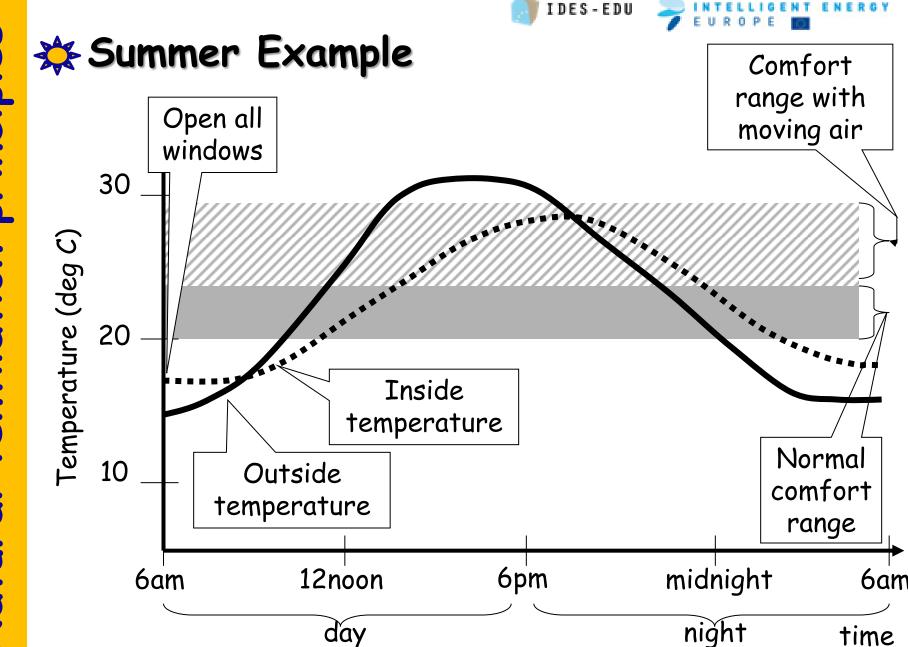




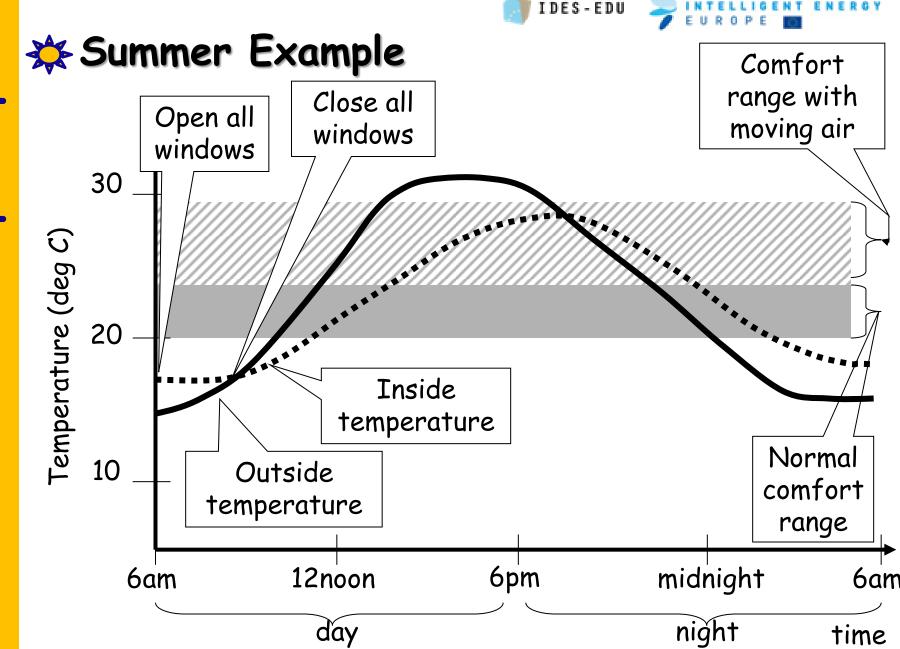
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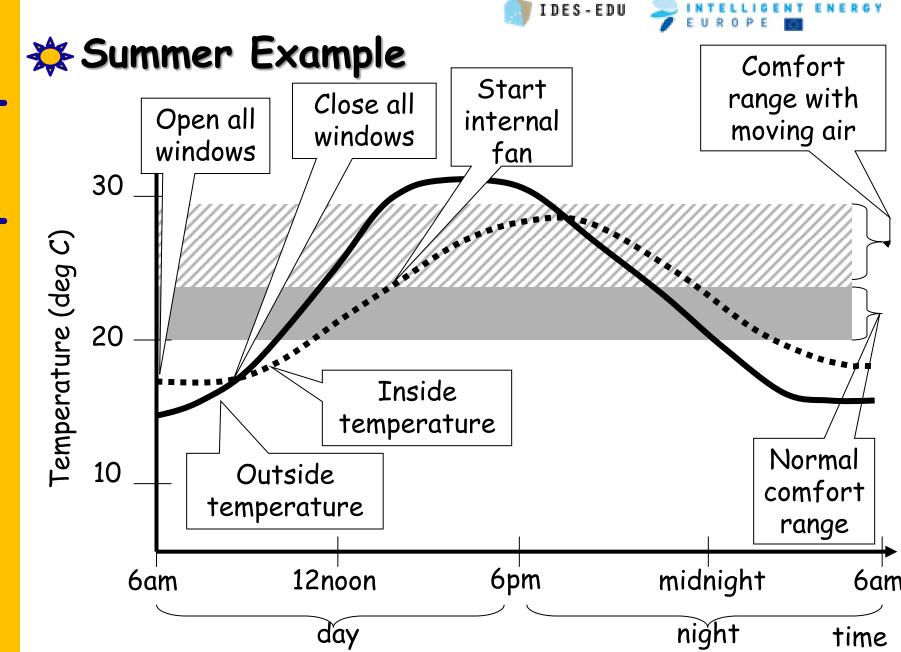


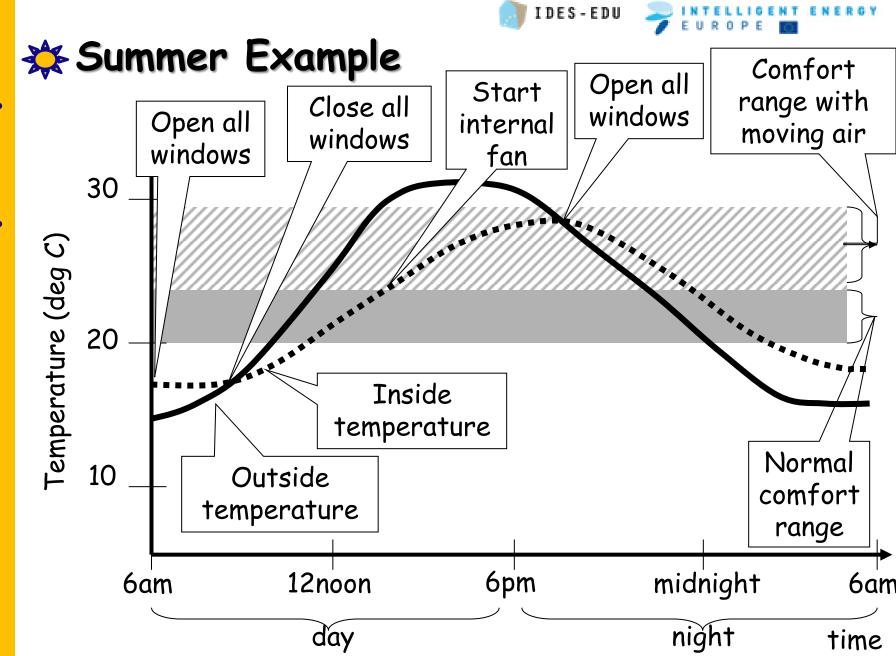


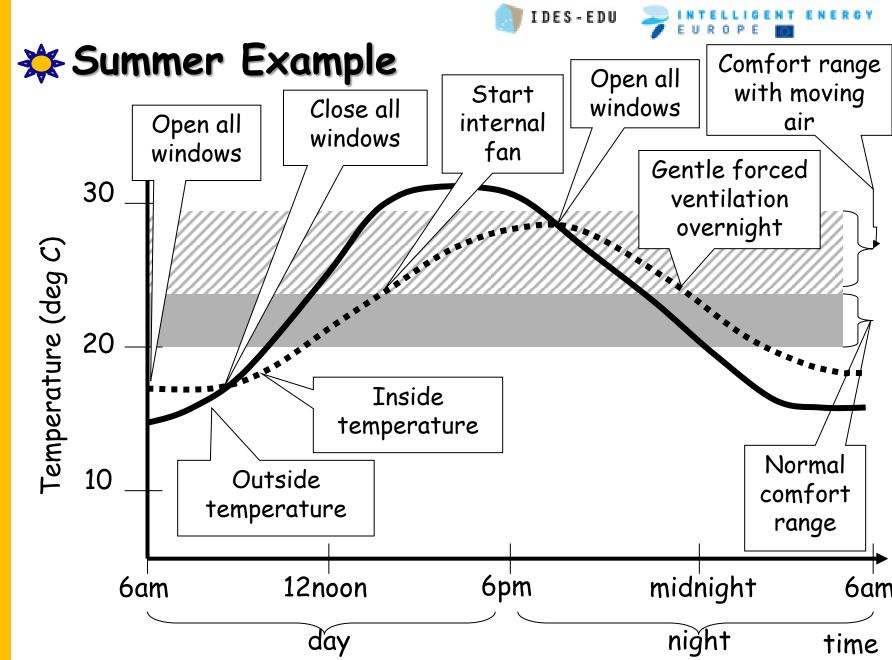
Source: Natural Ventilation – capabilities and limitations (comfort and energy efficiency in domestic dwellings), ATA Melbourne Branch presentation, April 2008, Jim Lambert



Source: Natural Ventilation – capabilities and limitations (comfort and energy efficiency in domestic dwellings), ATA Melbourne Branch presentation, April 2008, Jim Lambert







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*Natural Ventilation Driving Forces

Air moves through an opening (e.g. window) when there is a pressure difference across the opening:

greater pressure difference = higher airflow

larger opening area = higher airflow

Natural ventilation pressure differences driven by two mechanisms:

air density difference (stack effect)

∆ warm air is less dense than cool air (more buoyant)

 Δ works when indoor air is warmer than

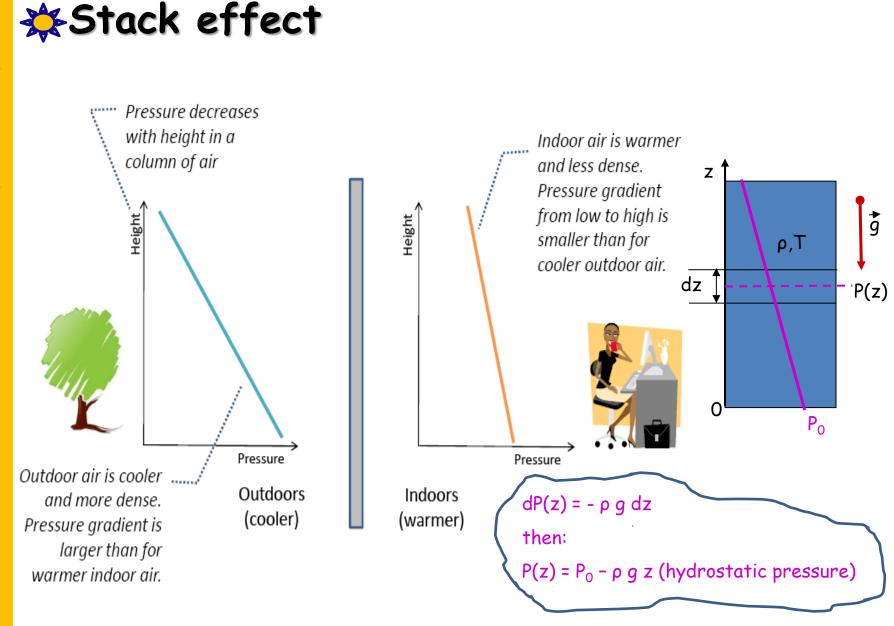
outdoor air

harder to achieve stack airflow in summer

wind

$\Delta creates$ varying surface pressures around the building

Source: Erik Kolderup, Saving Energy with Natural Ventilation Strategies, September 2008



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Source: Erik Kolderup, Saving Energy with Natural Ventilation Strategies, September 2008

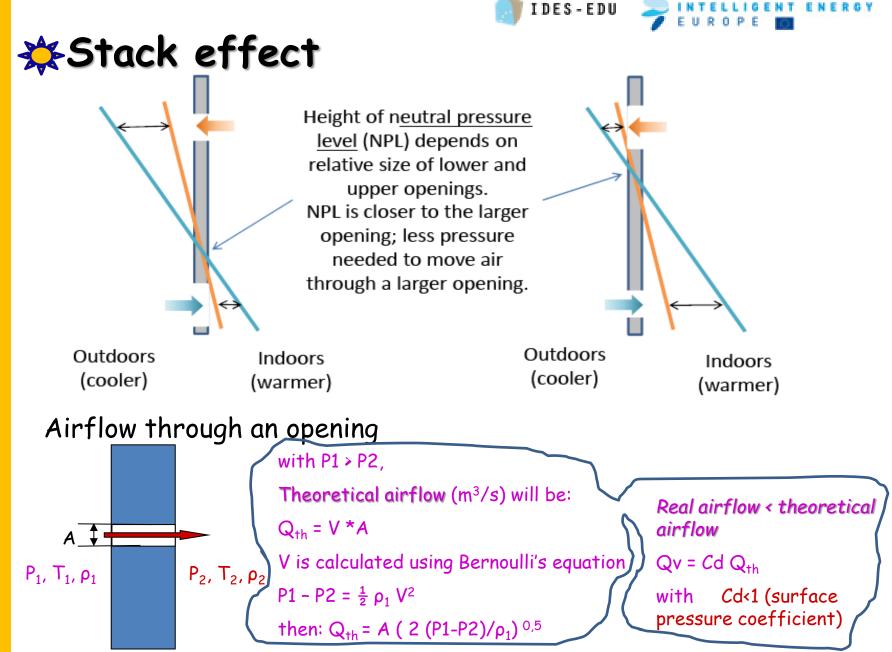
🔆 Stack effect

At higher elevation indoor pressure is greater than At low height, outdoors. Air flows pressure outdoors is from inside to outside higher than indoors. Airflow flows from outside to inside Neutral pressure level occurs somewhere between lower and upper openings Outdoors Indoors

(warmer)

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(cooler)



Source: Erik Kolderup, Saving Energy with Natural Ventilation Strategies, September 2008 Source: F. Allard, Aeraulique des batiments et ventilation naturelle



>flow rate through less well defined openings such as infiltration openings is represented by the Power Law Equation:

 $Q_v = C_d (\Delta p)^n$ C_d = flow coefficient; n = flow exponent;

principles

Natural ventilation

 Δp = pressure difference across the opening.



Fig.2

4°C_d" is related to the size of the opening (i.e. it increases with opening size)

4"n" characterises the flow regime and varies in value between 0.5 (fully turbulent flow) to 1.0 (fully laminar flow).

+quadratic equation is recommended in which the laminar and turbulent terms are separated. This form of the equation is given by:

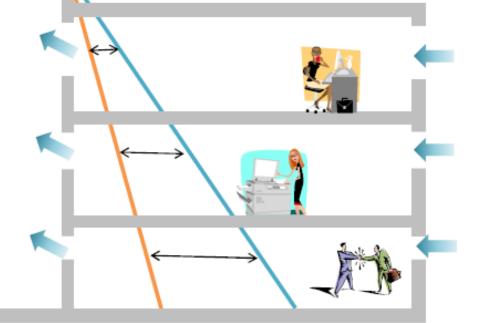
 $\Delta p = \alpha Q + \beta Q^2$

🔆 Stack effect

Very large opening required top of stack to ensure that neutral pressure level is higher than the upper floor. If neutral pressure level is too low, can get recirculation into upper floor.

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— Neutral pressure level



Larger openings required at upper floors to achieve equal airflow, due to smaller pressure difference

Lower floor openings can be smaller



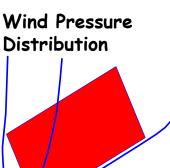
٠

+

+

Wind velocity is typically lower near the ground and increases with height above ground

Wind velocity



Evaluation:

- CFD

Tabulated Data

Wind Tunnel Tests

On the windward

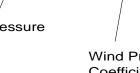
(upwind) side, air velocity slows and pressure rises

On the leeward (downwind) side, flow separates from

Wind pressure field

the roof and sides creating a low pressure recirculation

> Wind Velocity (m/s) (at Building Height)



Air Density

(Kg/m3)

 $p_w = 0.5 \rho C_p v_r^2$ (Pa)

Wind Pressure (Pa)

zone

Wind Pressure Coefficient

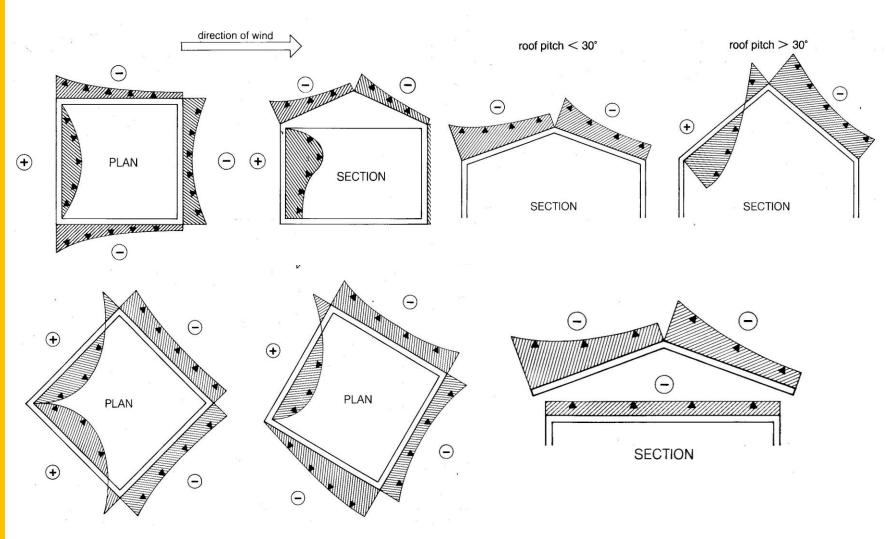
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22 Source: AM10: 2005, Natural Ventilation in Non-Domestic Buildings, CIBSE F. Allard - CHAMPS Seminar Nanjing 20-22/03/2011

*Wind Driven Ventilation

Wind pressure distribution for various building shapes and orientations

- EDU



Source: VENT Dis. Course, Distant learning vocational training material for the promotion of best practice ventilation energy performance in buildings, Module 1: Natural and Hybrid Ventilation 23

Combining Wind and Stack Driven Ventilation

* total pressure, p_{ti} , acting at an opening, i, due to the combined impact of wind and stack effect, is given by:

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$$p_{t_i} = p_{w_i} + p_{s_i}$$

! summing the pressures due to stack and wind effect at each opening is not the same as summing the flow rates determined by calculating the flow rates due to wind and stack pressure separately

! summing the flow rates would lead to an erroneous result

Calculating Natural Ventilation Rate Using the Flow Equations, Wind Pressure and Stack Pressure Equations

***** involves:

- identifying the ventilation openings;
- determining the pressures acting on each opening;
- •applying the flow equations at each opening;
- •obtaining a flow balance so that the air entering the building (and individual zones in a building) is balanced by the outgoing air.

Source: VENT Dis. Course, Distant learning vocational training material for the promotion of best practice ventilation energy performance in buildings, Module 1: Natural and Hybrid Ventilation 24



Advantages of Natural Ventilation

- Suitable for many types of buildings located in mild or moderate climates;
- The 'open window' environment associated with natural ventilation is often popular, especially in pleasant locations and mild climates;
- Natural ventilation is usually inexpensive when compared to the capital, operational and maintenance costs of mechanical systems;
- High air flow rates for cooling and purging are possible if there are plenty of openings;
- Short periods of discomfort during periods of warm weather can usually be tolerated;
- No plant room space is needed;
- Minimum maintenance;
- Can be less expensive to install and operate than HVAC but this need not always be true;
- No fan or system noise.

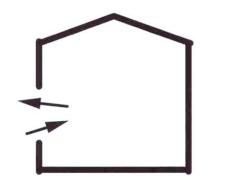




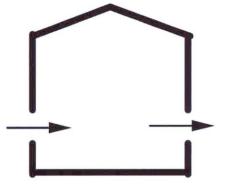
Disadvantages of Natural Ventilation

- Inadequate control over ventilation rate could lead to indoor air quality problems and excessive heat loss;
- Air flow rates and the pattern of air flow are not constant;
- Fresh air delivery and air distribution in large, deep plan and multiroomed buildings may not be possible;
- High heat gains may mean that the need for mechanical cooling and air handling will prevent the use of natural ventilation;
- Natural ventilation is unsuited to noisy and polluted locations;
- Some designs may present a security risk;
- Heat recovery from exhaust air is technically feasible (Shultz, 1993) but not generally practicable;
- Natural ventilation may not be suitable in severe climatic regions;
- Occupants must normally adjust openings to suit prevailing demand;
- Filtration or cleaning of incoming air is not usually practicable;
- Ducted systems require large diameter ducts and restrictions on routing.

Natural Ventilation Approaches



Single Sided Ventilation



Cross Flow Ventilation

Advantages:

•Single sided ventilation is popular because openings are located on one face only.

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Disadvantages:

•No defined exit route for air;

Net driving forces may be small resulting in poor ventilation;
Depth of penetration of air restricted to approximately

2.5 x ceiling height.

Single sided natural ventilation should be avoided!

Advantages:

•'Open' air flow path presents minimum resistance to air flow and hence provides good ventilation to a space;

•For equivalent size of openings, cross flow will provide more reliable ventilation than single sided.

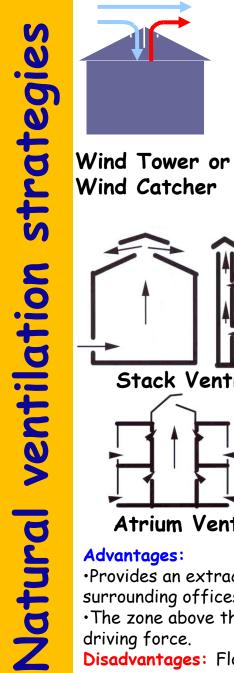
Disadvantages:

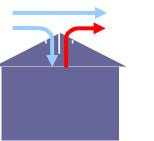
•Cross flow of 'used' air into further occupied spaces should be avoided;

•Design of interior layout etc. can be more complex than for single sided solutions.

Cross flow designs form the basis of best practice in natural and mixed mode ventilation systems. The majority of designs are based on cross flow.

Source: VENT Dis. Course, Distant learning vocational training material for the promotion of best practice ventilation energy performance in buildings, Module 1: Natural and Hybrid Ventilation 27





Stack Ventilation

Atrium Ventilation

Advantages:

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•Air is drawn in at high level where pollutant concentration is usually lower than at street level:

•Can be integrated with a mixed mode fan to ensure reliable operation under low wind speed conditions;

•Possible to supply air into deep plan spaces.

Disadvantages:

•Reliable wind force is required unless combined with mixed mode;

•Can usually only provide fresh air to single or two storey buildings; •Possible conflict with stack driven ventilation;

·Cold draughts are possible in winter periods.

Advantages:

•Provides good winter driving force in cold climates;

·Can relieve the problem of single sided ventilation by providing stacks in the interior of the building;

•Can be used in conjunction with wind induced ventilation by locating the roof termination in the negative pressure region generated by the wind (See Section 5).

Disadvantages:

•Each room should be individually ducted since Shared ducts may result in cross contamination between zones;

•Potential for reverse flow (downdraught) if the column of air in the stack becomes cold:

•Requires a temperature differential between inside and outside.

Advantages:

•Provides an extract driving force on the core of the building to drive cross flow ventilation through surrounding offices.

•The zone above the occupied area can trap waste heat which can be further used to add to the stack driving force.

Disadvantages: Flow can be upset by wind forces.

Source: VENT Dis. Course, Distant learning vocational training material for the promotion of best practice ventilation energy performance in buildings. Module 1: Natural and Hybrid Ventilation

@BRE Office Building, Watford, UK

*Year of completion:1996
*Type of building: Office
*Site: Urban
*Project Manager: Bernard Williams and Associates
*Architect : Feilden Clegg Bradley Architects
*Services Engineers: Max Fordham and Partners

Key Features:

Single sided, cross flow and stack ventilation for air quality and cooling;

- Optional occupant controlled openable windows;
- Solar heated fan assisted stack and wind driven design for first two floors;
- Good internal air contact with thermal mass through hollow sinusoidal concrete ceiling elements;
- BEMs controlled openings of stack vents to control cooling and air quality;
- Cellular and open plan offices;
- Daylighting and low energy lighting;
- Active external solar shading;
- Some groundwater cooling;
- BEMS system controls air quality and night cooling ventilation;
- Air change rates as high as 30 h⁻¹ could be achieved to meet cooling needs;
- The top floor of the building was separately ventilated by cross flow, wind and stack action.

Source: <u>http://www.feildenclegg.com</u> Source: The Environmental Building, Case Study by Clayton Harrison, Spring 2006



Fig.18

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@BRE Office Building, Watford, UK Ventilation & Cooling

Ive cooling stacks towering over the south side of the building which hint at the building's complex ventilation system that takes advantage of the building's narrow layout for cross-ventilation purposes;

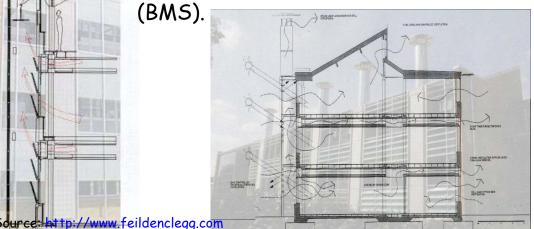
It the curved, hollow, concrete floor slabs also aid in the building's ventilation by drawing air in through the passages in the floor/ceiling on hot, windy days;

@ cooling can be managed also by circulating water through the passages in the curving slab;

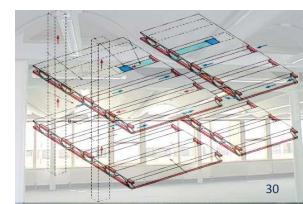
It this cold water is supplied by a 70-meter-deep bore hole where the temperature is a constant 10° Celsius.

this cold water is used in heat exchangers to chill circulatory water;

The floor can also then use the water to store "coolness" from the night for the next day. In the winter time, the water is heated by condensing gas boilers that are 30% more efficient than traditional boilers by recovering heat lost in flue gases. All heating and cooling systems are managed by the Trend building management system



Source: The Environmental Building, Case Study by Clayton Harrison, Spring 2006



@BRE Office Building, Watford, UK Solar Control and Daylighting

left the building's glazing is optimized by a louvered exterior shading system that is designed to allow maximum daylighting while minimizing glare;

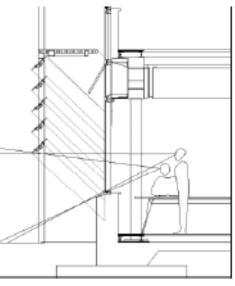
Im the louvers in the shading system have a translucent ceramic coating on their underside to filter direct sunlight as it reflects off it; the louvers change position corresponding to the time of day and season; they are controlled by the automated functions of the BMS, but can be overridden by occupants via a remote control; In the louvers are oriented so the views of the occupants are not

obstructed while either seated at desks or standing in circulationspaces.





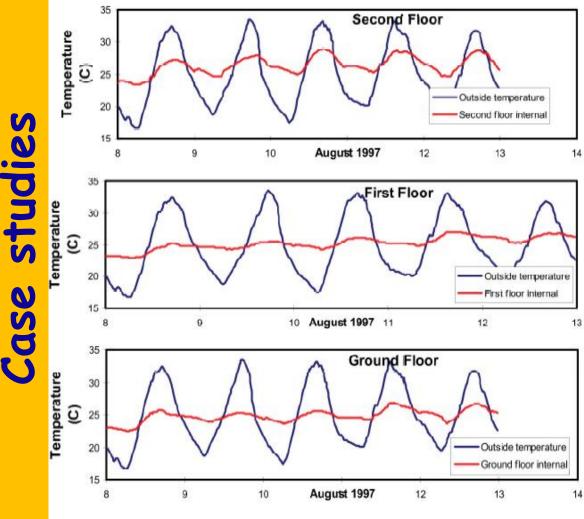








Statistics and Studies



Building Area: 2,200 m²
Site Area: 6,400 m²
Density: 100 people @ 12 m²/person
Energy Use Predicted Total: 83 KWhr/ m²/annum (0.3GJ/m²/annum)
Heating: 47 kW/h/ m²/annum
Artificial lighting: 9 kW/h/ m²/annum
Cooling: 2-3.5 kW/h/ m²/annum
Mech Vent: 0.5 kW/h/ m²/annum
General elec: 23 kW/h/ m²/annum

 Monitoring in winter and summer showed that design conditions were fully satisfied;

 During hot weather the inside air temperature remained at between approximately 3-5 K below the outdoor peak temperature;

The inside peak design temperature of 28°C was not exceeded.





Lecture 3 : Mechanical (forced) ventilation

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Summary

Supply-Only ventilation system (SOV)

- Extract-Only ventilation system
 - A- Mechanical extract ventilation (MEV)
 - B-Intermittent extract fans and background ventilators
- 🌺 Balanced ventilation system
 - A-Single room heat recovery ventilators (SRHRVs)
 - B-Whole house mechanical ventilation with heat recovery (MVHR)

Fans

Design criteria



4 basic types of ventilation systems





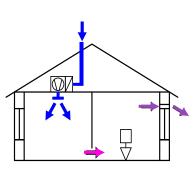
F	🔆 4 basic ty	pes of ventile	ation s	ystems	EUROPE	
0	Natur	al exhaust		IDES-EDU		
S + S			No. in fig	Type of air	Definition	
SY:	A basic ty Natura	Supply-	1	outdoor air	air taken into the air handling system or opening from outdoors before any air treatment	
	Natural Natural	Only	<u> </u>	supply air	airflow entering the treated room, or air entering the system after any treatment	
Ο			3	indoor air	air in the treated room or zone	
ati	supply Extract-	supp Balanced	fy 4	transferred air	indoor air which passes from the treated room to another treated room usually adjacent rooms	
	Only		5	extract air	the airflow leaving the treated room	
+!			6	recirculation air	extract air that is returned to the air treatment system	
			7	exhaust air	airflow discharged to the atmosphere.	
nly ventilat	Mechanical exhaust			secondary air	airflow taken from a room and returned to the same room after any treatment (example: fancoil unit)	
<u>></u>		U Various ai		leakage	unintended airflow through leakage paths in the system	
U U U		y wentilation system (El	n	infiltration	leakage of air into the building through leakage paths in the elements of structure separating it from the outdoor air	
<u>λ-(</u>			11	exfiltration	leakage of air out of the building through leakage paths in the elements of structure separating it from the outdoor air	
d		5	12	mixed air	air which contains two or more streams of air	
Supp	83	Source: VENT Dis.Course, Distant learning vocational training material f promotion of best practice ventilation energy performance in buildin Module 3: Energy Efficient Mechanical Ventilation				



Positive input ventilation (PIV)

Particularities:

- PIV consists of a fan to supply air to spaces and ventilation openings in building envelope to allow air to flow out of
- Filtration of the incoming air;
- Can be used in a polluted and noisy environment
- Adequate when the occupants are sensible of exterior contaminates





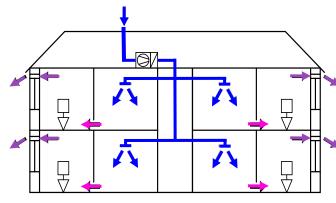
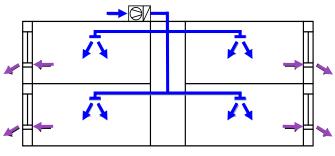


Fig.1





office building

Description

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Supply fan

Fig.2

A fan, typically mounted in the roof space, supplies air into the dwelling via central hallway or landing.

This creates a slight positive pressure in the dwelling

Control

The systems deliver a continuous flow of air to the dwelling;

Fan speed can be increased by occupant, or automatic switching;

Installation

If the fan draws air directly from the roof space,

it will depressurize the roof space relative to the rest of the house upstairs ceiling has to be airtight;

the roof space needs to be adequately ventilated from outside

Maintenance

occasional cleaning is necessary;

intake filters (fitted to most units) will need occasional cleaning/replacement.

Source: Energy efficient ventilation in dwellings - a guide for specifiers (2006 edition)

A - Mechanical extract ventilation (MEV)

(MEV) continually extracts air

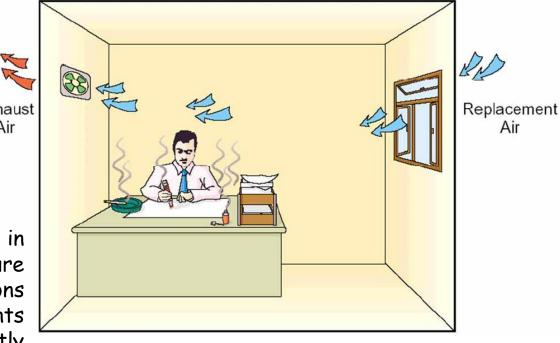
Advantages

Exhaust Air

easy to install;

provides continuous 'low-level' background ventilation;

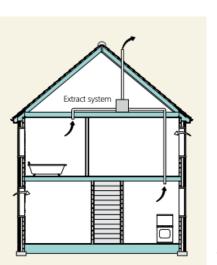
⊕ small negative pressure in building prevents moisture mitigation into the constructions of external walls and prevents condensation and consequently the mould growth;



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Disadvantages

Fig.4



requires ducting from wet rooms;

 air infiltration through the building envelope creates easily
 draught in winter in cold climate;

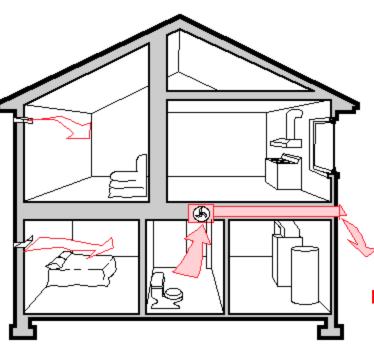
heat recovery from the exhaust air is not easy to implement;

 \oplus as the exhaust is usually from kitchens, bathrooms, and toilets ventilation supply air flow is not evenly distributed in the bed rooms and living rooms.

Source: Energy efficient ventilation in dwellings - a guide for specifiers (2006 edition) Source: Dr. Sam C. M. Hui, Department of Mechanical Engineering, The University of Hong Kong, lecture "Mechanical and Natural Ventilation", 2011

A - Mechanical extract ventilation (MEV) m IDES-EDU = INTELLISENT

\$SINGLE-POINT EXHAUST SYSTEMS



Example of a single-point local exhaust system with makeup air inlets (Oikos Green Building Source, 1995). Air inlets are needed only for tight building envelope System Components:

1) quiet, efficient exhaust ventilation fan

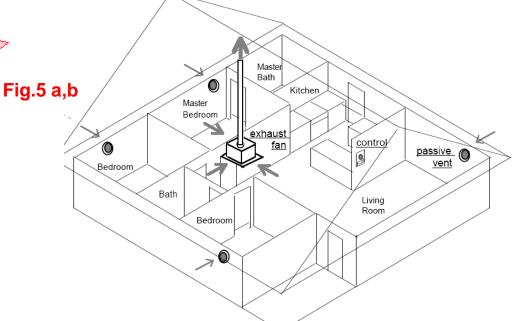
2) several passive wall or window vents

3) programmable timer with speed switch

System Operation:

 exhaust ventilation fan operates continuously
 spot fans exhaust air from kitchen and bathrooms

3) residents can temporarily boost the ventilation rate.

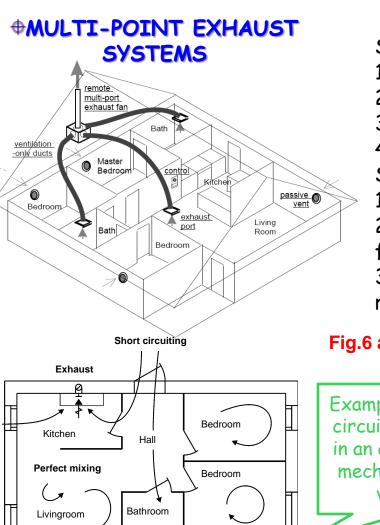


Source: Judy A. Roberson, Richard E. Brown, Jonathan G. Koomey, Steve E. Greenberg, Recommended ventilation strategies for energyefficient production homes, 1998

Source: Marion Russell, Max Sherman and Armin Rudd, Review of Residential Ventilation Technologies , Ernest Orlando Lawrence Berkeley National Laboratory, 2005

- Mechanical extract ventilation (MEV) IDES-EDU





Bad ventilation

Exhaust

System Components:

1) quiet, efficient multi-port exhaust fan

2) several passive wall or window vents

3) 3-4" diameter ventilation ductwork, grilles

4) programmable timer with speed switch System Operation:

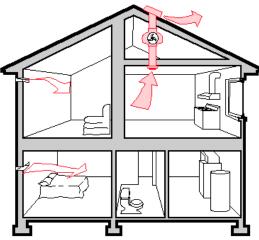
1) exhaust fan operates continuously on low.

2) bathrooms have exhaust ports instead of spot fans

3) residents can temporarily boost the ventilation rate.

Fig.6 a,b,c

Example of the short circuiting ventilation in an apartment with mechanical exhaust ventilation

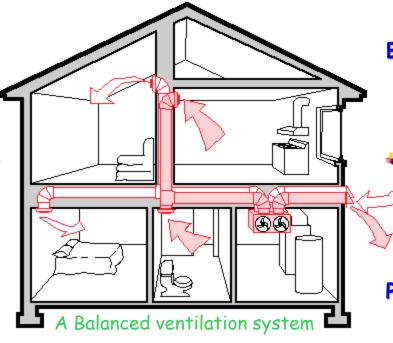


Inline exhaust fan with make-up trickle vents

Source: Judy A. Roberson, Richard E. Brown, Jonathan G. Koomey, Steve E. Greenberg, Recommended ventilation strategies for energyefficient production homes, 1998

Source: Marion Russell, Max Sherman and Armin Rudd, Review of Residential Ventilation Technologies , Ernest Orlando Lawrence Berkeley National Laboratory, 2005

Source: VENT Dis.Course, Distant learning vocational training material for the promotion of best practice ventilation energy performance in buildings, Module 3: Energy Efficient Mechanical Ventilation



Types:

With heat recovery
Without heat recovery
Both can be:
Centralized
Decentralized

Source: Marion Russell, Max Sherman and Armin Rudd, Review of Residential Ventilation Technologies , Ernest Orlando Lawrence Berkeley National Laboratory, 2005

Source: VENT Dis.Course, Distant learning vocational training material for the promotion of best practice ventilation energy performance in buildings, Module 3: Energy Efficient Mechanical Ventilation

Fig. 7 a,b

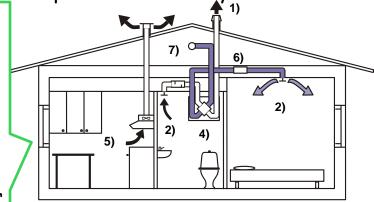
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Balanced ventilation uses a supply fan and an exhaust fan to regularly exchange indoor air; both fans move similar volumes of air, so indoor pressure fluctuates near neutral or "balanced."

From a safety and health perspective, balanced pressure is better than negative indoor pressure, but not as beneficial as positive indoor pressure, which helps keep outdoor pollutants outdoors !

Particularities:

- controlled air flow rates (inlet and outlet)
- filtration of the inlet air
- possibility of heat recovery
 - used in a polluted and noisy environment
- 1)Exhaust air
 2)Extract air
 3) Supply air Ventilation air in normal operation
 4) Heat recovery
 exchanger
 5)Kitchen exhaust
 6) Sound attenuator
 7)Outdoor air intake for ventilation.



Principle of mechanical exhaust and supply system in a house 9

Balanced Ventilation with Heat Recovery

Balanced ventilation system

Ventilation System Components: 1) HRV unit containing exhaust and supply fans, and air-to-air heat exchanger

2) exhaust and supply ducts and grilles

3) programmable timer with speed switch

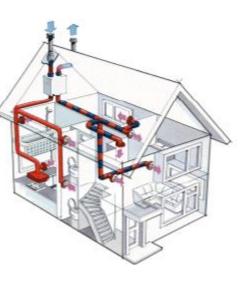


Fig. 8 a,b

Ventilation System Operation: 1) air is supplied to bedrooms, exhausted from bathrooms;

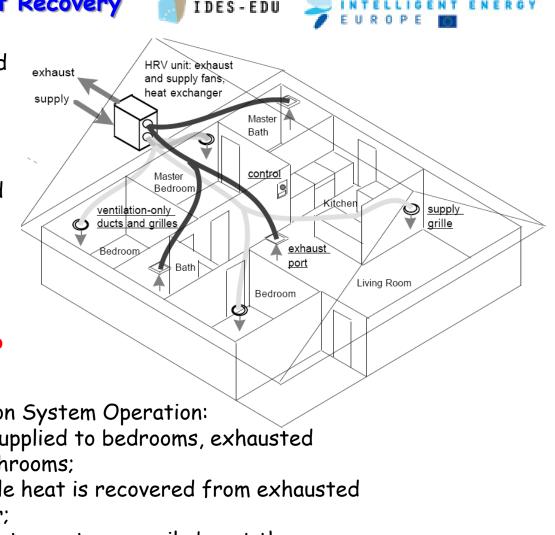
2) sensible heat is recovered from exhausted indoor air:

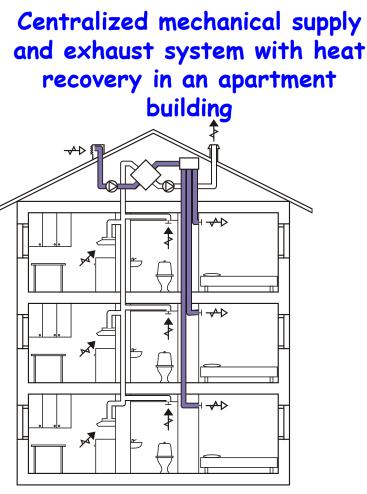
3) residents can temporarily boost the

ventilation rate.

Source: Judy A. Roberson, Richard E. Brown, Jonathan G. Koomey, Steve E. Greenberg, recommended ventilation strategies for energyefficient production homes, 1998

Source: VENT Dis.Course, Distant learning vocational training material for the promotion of best practice ventilation energy performance in buildings, Module 3: Energy Efficient Mechanical Ventilation







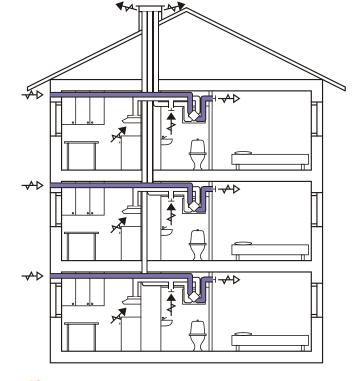
Source: Jacob Verhaart, Balanced Ventilation System Part of the problem or part of the solution?, Final Report, 2010 Source: VENT Dis.Course, Distant learning vocational training material for the promotion of best practice ventilation energy performance in buildings, Module 3: Energy Efficient Mechanical Ventilation

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Fig.10 a,b

Decentralized mechanical supply and exhaust ventilation system with heat recovery in an apartment building

UROP



better heat recovery

efficiency

11

2 Balanced

B-Whole house mechanical ventilation with heat recovery (MVHR)



*the most common ones are cross-flow and counterflow air to air HE;

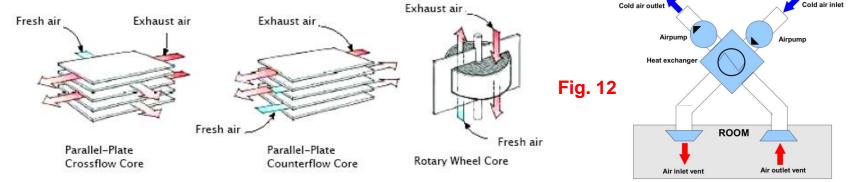
X in cross-flow exchangers, the airflows through the different layers flow perpendicular to each other:

*more effective then a cross-flow exchanger is the counterflow HE; the two streams flow in opposite directions => temperature difference as large as possible; disadvantage => the pipes have to cross at one end and the inlet as well as the exit pipes need to be connected with the exchanger in between; ×when designing a BVS, there is always a trade-off between heat transfer, which needs to be as high as possible, size (preferably as compact as possible to reduce costs) and electricity use;

electricity use by the ventilators is related to the drag of the HE;

A electricity use by the ventilators is related to the drag of the HE;
A more drag with a finer mesh of channels, but a finer mesh also means a more effective heat transfer;
A there is a disadvantage in using a direct air-to-air HE; warmer air can contain more moisture, before it is saturated. When this air is cooled off in the HE, moisture can condense inside the exchanger!!
A this can cause damage, because the walls in heat exchangers are thin for maximum efficiency, which make them fragile;
A in older systems, the ventilation air by-passes the HE, when there is a risk of freezing;
A in modern systems outside air is mixed with air from inside the house, to pre-heat it till there is no risk of freezing.

risk of freezing. Fig.11 a.b.c



Source: Jacob Verhaart, Balanced Ventilation System Part of the problem or part of the solution?, Final Report, 2010 Source: Energy efficient ventilation in dwellings - a guide for specifiers (2006 edition)

Source: Chiel BOONSTRA, Loes JOOSTEN, TREES Training for Renovated Energy Efficient Social housing, Intelligent Energy-Europe programme, contract n°EIE/05/110/SI2.420021, Section 1 - Techniques 1.3 Ventilation

Large Heat Recovery Systems

*heat is stored in solid heat batteries metal (mostly aluminium or copper) mesh of small channels, through which the air can flow

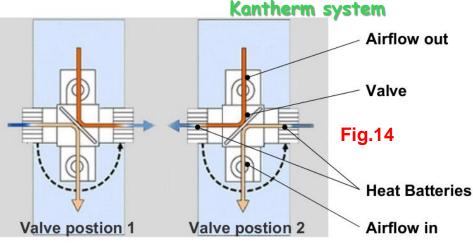
×the smaller the channels, the larger the surface area for heat transfer, and the larger the aerodynamic drag;

xheat wheel is a honeycomb mesh made of heat storing material rotates through the two airflows. First heating up in the flow out and then releasing that heat in the incoming flow; **xa Kantherm system** two heat batteries are stationary and the airflow through them is alternated via a valve. The valve changes the direction of the airflow every 50 s. the first 50 seconds, one of the batteries is loading and the other is releasing heat. The next 50 seconds the roles reverse and the loaded battery releases its heat and the other battery heats up.

Heat wheel

Fig.13

larger systems use solid material in the heat batteries to temporarily store heat and reverse the airflow from cold Sector hot — the chance of the exchanger getting damaged by freezing of condensation much is lower! Condensation and ice can only built-up for the period of half a cycle! installations using solid heat batteries have typically a lower overall efficiency, but are better suited for larger ventilation capacities.



Source: Jacob Verhaart, Balanced Ventilation System Part of the problem or part of the solution?, Final Report, 2010

13

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Fans

*provide air for ventilation and industrial processes that need air flow

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Turning Vanes

(typically used

on short radius

elbows)

Heat

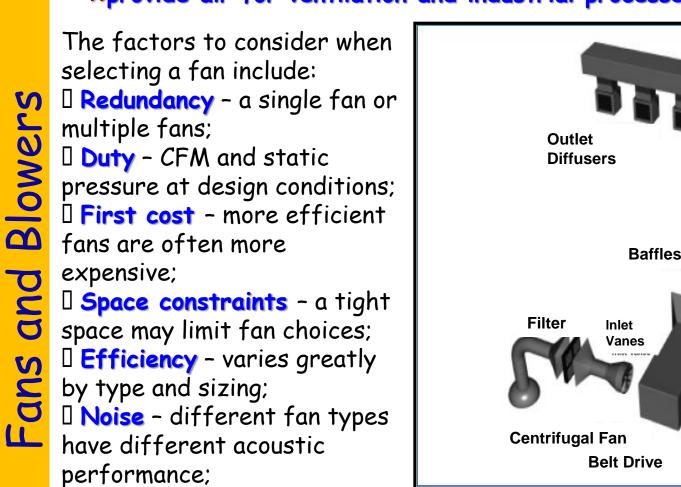
Exchanger

Motor

Variable Frequency Drive

Motor

Controller



Display="block">Display="block" Surge - some fan selections are more likely to operate in surge at part-load conditions.

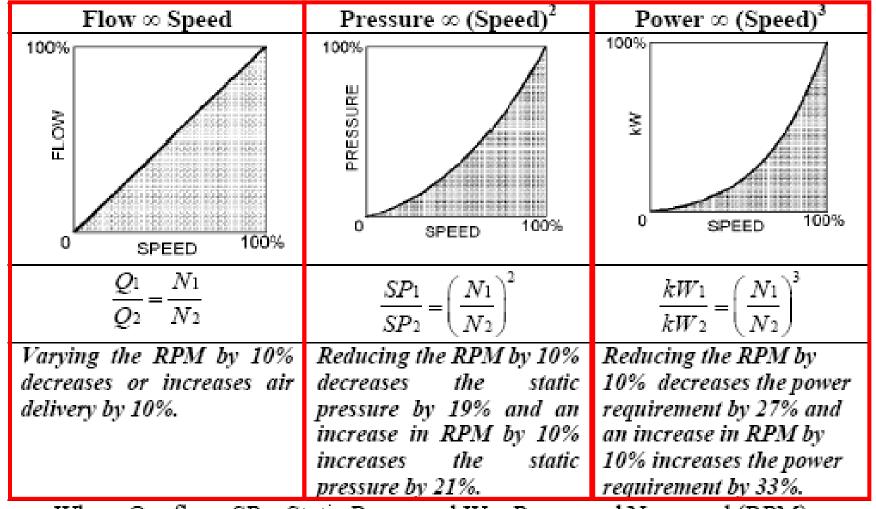
Fig.15

Source: Advanced Variable Air Volume System design Guide, 2007 Source: www.energyefficiencyasia.org









Where Q - flow, SP - Static Pressure, kW - Power and N - speed (RPM)

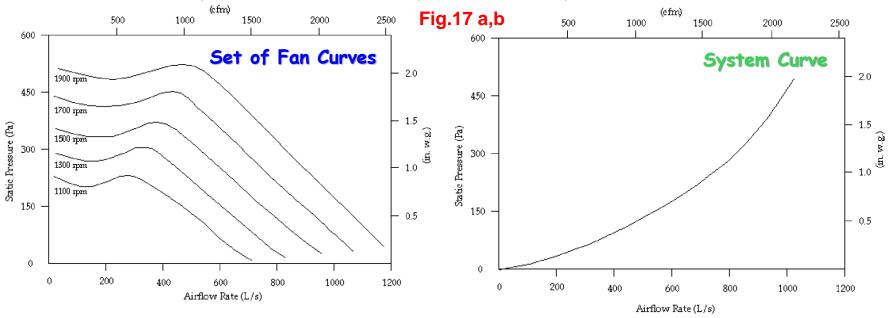
Fig.16

Source: Fans & Blowers, Presentation from the "Energy Efficiency Guide for Industry in Asia", www.energyefficiencyasia.org

Fans

EDU **VEUROPE**

* the performance of a fan is described by a FAN CURVE that relates the static pressure increase across a fan to the airflow rate through the fan at a constant fan speed in revolutions per minute (rpm).



* Air pressure decreases through the ventilation system, and this pressure drop is equal to the total airflow resistance of all the system components and the ductwork. This pressure drop depends on the airflow rate and is described by a SYSTEM CURVE

* The SYSTEM CURVE is affected by changes in damper position, dirty filters, condensation on coils, holes in ductwork and obstruction of outlets or inlets.

Source: Andrew K. Persily, Manual for Ventilation Assessment in Mechanically Ventilated Commercial Buildings, 1994, Building and Fire Research Laboratory National Institute of Standards and Technology, Gaithersburg, MD 20899

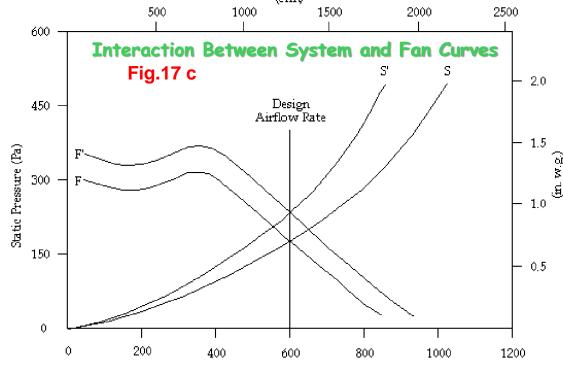
System's functioning

×The intersection of the system curve and the fan performance curve defines the point at which the pressure across the fan and through the system are equal, and thereby defines the airflow rate;

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× If the airflow resistance of the system is accurately estimated during the design and the fan is properly selected and installed, then the point of intersection will be at the design airflow rate of the system;

★If the system resistance increases, then a new system curve S' replaces the original system curve S; the fan and system curves will intersect at a higher pressure difference and a lower airflow rate; the airflow rate can be returned to its design value by increasing the fan speed, such that a new fan curve F' is in effect.



Airflow Rate (L/s)

Source: Andrew K. Persily, Manual for Ventilation Assessment in Mechanically Ventilated Commercial Buildings, 1994, Building and Fire Research Laboratory National Institute of Standards and Technology, Gaithersburg, MD 20899

Fan classification

		EOROFE M
CENTRIFUGAL (flow radial to fan shaft)	1	1
Blade Type	ALLES	
Backward Inclined		
Straight/Flat Blade (BI)		
Air Foil (AF)		
Radial – (typically only for industrial application	ons)	No. RY
Forward Inclined	Aller,	V V
Straight/Flat Blade	Forward	Backward inclined
Forward Curved		
Housing Type	inclined	
Scroll Type (housed fan)	Fig.18 a,b,c	c,a,e,f
Single Width (ducted inlet from one sid	e)	ALL STREET, ST
Double Width (air enters from two side		
Plug Type	-, 	
In-line (tubular)		Jul a
Roof-top (dome) – (used for low static e	xhaust)	
Plenum		
AXIAL (flow parallel to fan shaft)	-	
Blade Type		Roof-top
Slanted Blades		50
Air Foil	Axial	
Cambered Twist	<i>j</i>	
Housing Type	Mixed	flow
Propeller – (common for relief, low pressure ex	haust)	
Tube-axial		
Vane-axial		
Fixed Pitch	17	1
Adjustable Pitch		
Variable Pitch		H II
MIXED FLOW (hybrid – part centrifugal and part axial)		
Blade Type		
Contoured Single Thickness	$r \sim$	
Air Foil	P	
Housing Type		-
In-line (tubular)	Sounce: Advanced Variable	Air Volume System design Guide, 2007
	JUNICE AUVUNCED VUNUDIE	The volume system design dulue, 2007

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P O P

NERGY

Source: Advanced Variable Air Volume System design Guide, 2007

BASIC DESIGN TECHNIQUES I I DES-EDU



1. Design the air distribution system to minimize flow resistance and turbulence. High flow resistance increases the required fan pressure, which results in higher noise being generated by the fan. Turbulence increases the flow noise generated by duct fittings and dampers in the air distribution system, especially at low frequencies.

2. Select a fan to operate as near as possible to its rated peak efficiency when handling the required quantity of air and static pressure. Also, select a fan that generates the lowest possible noise but still meets the required design conditions for which it is selected. Using an oversized or undersized fan that does not operate at or near rated peak efficiency can result in substantially higher noise levels.

3. Design duct connections at both the fan inlet and outlet for uniform and straight air flow. Failure to do this can result in severe turbulence at the fan inlet and outlet and in flow separation at the fan blades. Both of these can significantly increase the noise generated by the fan.

4. Select duct silencers that do not significantly increase the required fan total static pressure. Duct silencers can significantly increase the required fan static pressure if improperly selected. Selecting silencers with static pressure losses of 87 Pa. or less can minimize silencer airflow regenerated noise.

5. Place fan-powered mixing boxes associated with variable-volume air distribution systems away from noise-sensitive areas.

Source: Chapter 46 of the 1999 ASHRAE Handbook— Applications

EUROPE

6. Minimize flow-generated noise by elbows or duct branch takeoffs, whenever possible, by locating them at least four to five duct diameters from each other. For high velocity systems, it may be necessary to increase this distance to up to ten duct diameters in critical noise areas.

7. Keep airflow velocity in the duct as low as possible (7.5 m/s or less) near critical noise areas by expanding the duct cross-section area. Flow separation, resulting from expansion angles greater than 15°, may produce rumble noise. Expanding the duct cross-section area will reduce potential flow noise associated with turbulence in these areas.

8. Use turning vanes in large 90° rectangular elbows and branch takeoffs.

9. Place grilles, diffusers and registers into occupied spaces as far as possible from elbows and branch takeoffs.

10. Minimize the use of volume dampers near grills, diffusers and registers in acoustically critical situations.

11. Vibration isolate all vibrating reciprocating and rotating equipment if mechanical equipment is located on upper floors or is roof-mounted. Also, it is usually necessary to vibration isolate the mechanical equipment that is located in the basement of a building as well as piping supported from the ceiling slab of a basement, directly below tenant space. It may be necessary to use flexible piping connectors and flexible electrical conduit between rotating or reciprocating equipment and pipes and ducts that are connected to the equipment. 20

criteria

Desig

12. Vibration isolate ducts and pipes, using spring and/or neoprene hangers for at least the first 15 m from the vibration-isolated equipment.

13. Use barriers near outdoor equipment when noise associated with the equipment will disturb adjacent properties if barriers are not used. In normal practice, barriers typically produce no more than 15 dB of sound attenuation in the mid frequency range.

TYPES AND PERFORMANCE

AVISCOUS IMPINGEMENT FILTERS

panel filters made up of coarse fibers with a high porosity;

the filter media are coated with a viscous substance, such as oil which causes particles that impinge on the fibers to stick to them;

h design air velocity through the media is usually in the range of 1 to 4 m/s;

Iow pressure drop, low cost, and good efficiency on lint but low efficiency on normal atmospheric dust!

this type of filter is commonly used in residential furnaces and air conditioning and is often used as a prefilter for higher-efficiency filters.

ADRY EXTENDED-SURFACE FILTERS

media of random fiber mats or blankets of varying thicknesses, fiber sizes, and densities;

media in these filters are frequently supported by a wire frame in the form of pockets, or V-shaped or radial pleats;

Media velocities range from 0.03 to 0.5 m/s, although approach velocities
 run to 4 m/s.

Source: Chapter 24 of the 2000 ASHRAE Handbook— Systems and Equipment

IMPINGEMENT







TYPES AND PERFORMANCE





AVERY HIGH-EFFICIENCY DRY FILTERS

HEPA (high-efficiency particulate air) filters

≁ ULPA (ultralow-penetration air)

Are the standard for clean room, nuclear, and toxic particulate applications.

MEMBRANE FILTERS

Are used mainly for air sampling and specialized small-scale applications where their particular characteristics compensate for their fragility, high resistance, and high cost;

Ar available in many pore diameters and resistances and in flat sheet and
 pleated forms.

AELECTRET FILTERS

composed of electrostatically charged fibers;

 the charges on the fibers augment collection of smaller particles by interception and diffusion (Brownian motion) with Coulomb forces caused by the charges;

A there are three types of these filters: resin wool, electret, and an electrostatically sprayed polymer;

A efficiency of charged-fiber filters is determined by both the normal collection mechanisms of a media filter and the strong local electrostatic effects;.

TYPES AND PERFORMANCE



(1) moving curtain viscous impingement filters the resistance remains approximately constant as long as proper operation is maintained. A resistance of 100 to 125 Pa at a face velocity of 2.5 m/s is typical of this class;

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14 (2) moving-curtain dry media roll filter

operating duct velocities near 1 m/s are generally lower than those of viscous impingement filters

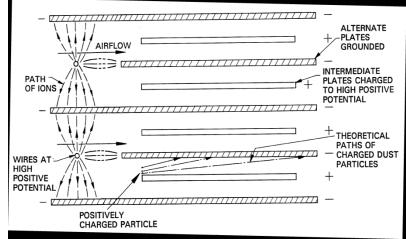
AELECTRONIC AIR CLEANERS

Acan remove and collect airborne contaminants with an initial efficiency of up to 98% at low airflow velocities (0.8 to 1.8 m/s) when tested according to ASHRAE Standard 52.1;

Æfficiency decreases:

(1) as the collecting platesbecome loaded with particulates(2) with higher velocities

(3) with nonuniform velocity.



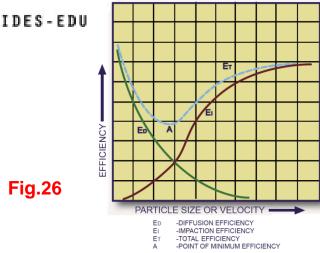


Source: Chapter 24 of the 2000 ASHRAE Handbook— Systems and Equipment

SELECTION AND MAINTENANCE

the following factors should be considered:

- Degree and type of air cleanliness required
- Disposal of dust after it is removed from the air
- Amount and type of dust in the air to be filtered
- Operating resistance to airflow (pressure drop)
- Space available for filtration equipment
- Cost of maintaining or replacing filters
- Initial cost of the system



25

- The performance of different filter media is normally as follows:
- Flat panel type (disposable filters): air velocity 0.1-1.0 m s⁻¹, resistance 25-250 N m⁻²,
- The performance Flat panel type (d efficiency 20-35% Continuous roll (se efficiency 25% Rag filters: effic • Continuous roll (self cleaning filters): air velocity 2.5 m s⁻¹, resistance 30-175 N m⁻²,
 - Bag filters: efficiency 40-90%
 - HEPA filters: efficiency 99.97% for 0.3 micron particles and larger
 - ULPA filters: efficiency 99.9997 for 0.12 micron particles or larger
 - Viscous filters panel type (cloth with viscous fluid coating: washable or disposable); plates about 500 × 500 mm, air velocity 1.5-2.5 m s-1, resistance 20-150 N m-2
 - Viscous filters (Continuous roll continuously moving, self cleaning). Air velocity 2.5 m s-1, resistance 30-175 N m-2
 - •Electrostatic precipitators. Cleaned automatically, air velocity 1.5-2.5 m s-1, resistance negligible, efficiency 30-40%
 - Absolute. Dry panel with special coating: disposable or self cleaning, air velocity 2.5 m s-1, resistance 250-625 N m-2

Source: B. Purushothama, Humidification and ventilation management in textile industry, Woodhead Publishing India (P) Ltd, 2009