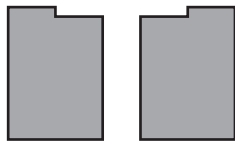
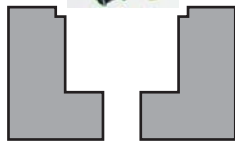


Drill through
with N bit



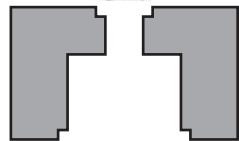
Bore 0.080 deep
with 1 1/4 inch
Forstner bit



Bore additional
0.42 deep with
1 inch Forstner bit



Flip part and
locate center
with N bit



Bore 0.11 deep
with 1/2 inch
Forstner bit